



Certificate Number: 16088
Issue Date: August 15, 2016
Expiration Date: September 30, 2017
Supersedes Certificate Number: 15108

**CERTIFICATE OF
CERTIFICATION**

THIS CERTIFIES THAT

S&W Cabinets, Inc.
Chaffee, MO

is a current participant in the Kitchen Cabinet Manufacturers Association Certification Program and is manufacturing the following lines of kitchen cabinets and/or bathroom vanity cabinets in conformance with American National Standard ANSI/KCMA A161.1-2012, *Performance and Construction Standard for Kitchen and Vanity Cabinets* and *KCMA Severe Use Specifications*, 2014.

KCMA Severe Use

These cabinet lines are listed in the Kitchen Cabinet Manufacturers Association Directory of Certified Cabinet Manufacturers. This manufacturer is authorized to apply KCMA Certification Seals to the kitchen and bath cabinet lines listed above.

This certificate may be updated at any time and will expire on the date listed above. This certificate may also be canceled for non-conformity with the requirements of the Certification Program or upon voluntary withdrawal from the program by the manufacturer.

A handwritten signature in blue ink, appearing to read "C. P. Arnold".

Charles P. Arnold
Director of Certification

Severe Use Cabinet Specifications

1 Face Frames

Frame rails are $\frac{3}{4}$ " x $1\frac{3}{4}$ " solid hardwood. Mullions are $\frac{3}{4}$ " x 3" solid hardwood. Frame stiles are $\frac{3}{4}$ " x $1\frac{1}{2}$ " solid hardwood. Frames are mortise and tenons construction reinforced with glue and nails. Frames are dadoed to receive cabinet ends, top, and bottoms.

2 Tops & Bottoms

Tops and bottom panels are $\frac{1}{2}$ " thick hardwood plywood with exterior glue. Tops and bottoms are dadoed into the face frame and end panels.

3 Toe Kicks

Toe kicks shall be $\frac{3}{4}$ " thick pressure treated solid lumber.

4 End Panels

Exposed End Panels are $\frac{1}{2}$ " thick hardwood plywood with exterior glue. All end panels are Dadoed into the face frame and recessed $\frac{3}{16}$ ". Unexposed end panels are $\frac{1}{2}$ " thick hardwood plywood with exterior glue.

5 Shelves

Shelves are $\frac{3}{4}$ " thick hardwood plywood with exterior glue dadoed into the sides. Edge banded with matching hardwood veneer edgebanding. (Exceeds industry standards).

6 Back Panels

Cabinet backs of $\frac{1}{4}$ " hardwood plywood with exterior glue shall be attached to $\frac{3}{4}$ " x $3\frac{1}{2}$ " softwood lumber hanging strips which shall be mortised to receive backs and bottoms.

7 Doors/Drawer Fronts

Doors and drawer fronts of $\frac{3}{4}$ " hardwood plywood with exterior glue shall have reverse beveled edges to form a continuous finger grip around sides. Doors shall have wrap around self-closing hinges.

8 Hinges

Hinges are heavy duty, self-closing, semi-concealed type.

9 Drawer Boxes

Drawer boxes shall be constructed with sides and backs $\frac{11}{16}$ " thick solid lumber. Drawer box sides are french dovetailed into front. Bottoms are $\frac{3}{4}$ " hardwood plywood with exterior glue dadoed into all four sides.

10 Drawer Glides

Drawer glides are $\frac{3}{4}$ " extension, heavy duty 100 pound capacity, epoxy coated, ball bearing slide, with metal rear mount brackets. (Exceeds industry standards).

11 Hanging Strip

Hanging strips are $\frac{3}{4}$ " x $3\frac{1}{2}$ " softwood lumber dadoed to receive tops, bottoms, sides, and backs. Upper base hanging strips are $\frac{3}{4}$ " x $6\frac{1}{2}$ " softwood lumber.

12 Base Corner Braces

$\frac{3}{4}$ " x $1\frac{1}{2}$ " solid hardwood corner braces running full depth front to back of cabinet.

