



Certificate Number: 17066
Issue Date: June 13, 2017
Expiration Date: August 31, 2018
Supersedes Certificate No.: 16052

LISTING

CERTIFICATE

THIS CERTIFIES THAT

S&W Cabinets
Chaffee, MO

is a current participant in the Kitchen Cabinet Manufacturers Association Certification Program and is manufacturing the following lines of kitchen cabinets and/or bathroom vanity cabinets in conformance with American National Standard ANSI/KCMA A161.1-2017, *Performance and Construction Standard for Kitchen and Vanity Cabinets*:

American Traditions
Birch
Oak
Poplar

These cabinet lines are listed in the Kitchen Cabinet Manufacturers Association Directory of Certified Cabinet Manufacturers. This manufacturer is authorized to apply KCMA Certification Seals to the kitchen and bath cabinet lines listed above.

This certificate may be updated at any time and will expire on the date listed above. This certificate may also be canceled for non-conformity with the requirements of the Certification Program or upon voluntary withdrawal from the program by the manufacturer.

A handwritten signature in blue ink, appearing to read "C. P. Arnold".

Charles P. Arnold
Director of Certification

This certificate is current as of the issue date
Current listing information is at www.kcma.org

American Traditions (All Wood Series) Cabinet Specifications

1 Face Frames

Face frames are $\frac{3}{4}$ " x $1\frac{1}{2}$ " solid oak or birch hardwood. Mullions are $\frac{3}{4}$ " x 3" wide. Frames are mortise and tenons construction reinforced with glue and nails. Frames are dadoed to received cabinet ends, top, and bottoms.

2 Tops & Bottoms

Tops and bottom panels are $\frac{1}{2}$ " thick multi-ply birch hardwood plywood. Tops and bottoms are dadoed into the face frame and end panels.

3 Toe Kicks

Toe kicks shall be $\frac{1}{2}$ " thick x $4\frac{1}{2}$ " tall hardwood plywood.

4 End Panels

End panels are $\frac{1}{2}$ " thick multi-ply hardwood plywood with oak or birch on the exterior surface and birch veneer on the interior surface. All end panels are dadoed into the face frame and recessed $\frac{3}{16}$ ".

5 Adjustable Shelves

Adjustable shelves are $\frac{3}{4}$ " thick multi-ply birch hardwood plywood. Edge banded with matching wood tape. (Exceeds industry standards).

6 Back Panels

Backs are $\frac{1}{2}$ " thick multi-ply birch hardwood plywood. Backs are routed, glued, and nailed in cabinet on all four sides. (Exceeds industry standards).

7 Shelf Clips

Shelf clips are 5mm bore with a fluted plastic $\frac{3}{8}$ " long stem and shelf lock mechanism. Shelves are adjustable on $2\frac{1}{2}$ " increments.

8 Doors

Doors are $\frac{3}{4}$ " solid birch or oak hardwood with straight top raised panel, straight top flat panel, or arched top raised panel design. (Exceeds industry standards).

9 Hinges

Hinges are fully concealed self closing, 110 degree opening.

10 Drawer Boxes

Drawer boxes have $\frac{3}{4}$ " sides, $\frac{3}{4}$ " ends, and $\frac{1}{4}$ " bottoms cut from birch hardwood plywood. Joints are dove-tailed with the bottoms recessed $\frac{1}{2}$ " and routed $\frac{1}{4}$ " into sides and ends. Bottoms are glued and nailed to sides. (Exceeds industry standards).

11 Drawer Glides

Drawer slides are $\frac{3}{4}$ " extension, 100-pound capacity, epoxy coated, ball bearing slide, side mounted. (Exceeds industry standards).

12 Base Corner Brackets

Base corner brackets are high impact, injection molded plastic

13 Hanging Strip

Hanging strip are $\frac{3}{4}$ " x $1\frac{1}{4}$ " hardwood

14 Toe Kick Brace

Toe kick braces are $\frac{3}{4}$ " x $\frac{3}{4}$ " x $4\frac{1}{2}$ " hardwood glued and mechanically fastened behind toe kick for extra support. (Exceeds industry standards).

